



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3272-1

Job Sheet 163027



Part No: D3272-1

Job Qty: 10 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/14/17	0.00	0.00	Start Up Large Fab-2		SL 1/8/18
100	Large Fab	10 pcs		11/15/17	0.00	4.65	Large Fab 8		SL 1/8/18
110	QC	10 pcs		11/15/17	0.00	0.00	QC5		CPC
120	Packaging	10 pcs		11/15/17	0.00	0.00	Packaging3		CPC
130	QC21-SA	10 Ea		11/15/17	0.00	0.00	QC21		

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr
120 - LOCATION: WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C	10	86	0	0
162484-2					

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S029910

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Step

PART NO: D3272-1

Revision:

Operation: Large Fab

Change No:

Mfg Date: 01/08/18

Job No: 163027